

7449



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RBE350A94-2720-00-13**Job Sheet 182921****Part No:** RBE350A94-2720-00-13**Job Qty:** 6 ea

DAS

Part Name: Top Tube Half

21

**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/6/18**Job Tracking No:****Due Date:** 10/1/18**Created By:** Logan David**Type:** SOLD**Description:****Note:** DWG RBE350A94-2720-00 Rev. 2 IPP Rev. A 18.09.06 New issue DP Verify DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		10/1/18	0.00	0.00	Start Up Machining-4		FRED 30-10-18
100	Bandsaw	6 pcs		10/1/18	0.08	0.30	Bandsaw1		FRED 30-10-18
120	Lathe Conv	6 pcs		10/1/18	0.50	0.50	Lathe Conv-2		FRED 30-10-18
130	QC	6 pcs		10/1/18	0.00	0.00	QC2 Machining-5		FRED 30-10-18
131	Mill Conv	6 pcs		10/1/18	0.00	1.50	Mill Conv 1		FRED 30-10-18
132	QC	6 pcs		10/1/18	0.00	0.00	QC2 Machining-4		FRED 30-10-18
140	QC	6 pcs		10/1/18	0.50	0.60	QC8 Machining-5		FRED 30-10-18
150	Packaging	6 pcs		10/1/18	0.00	0.00	Packaging3-2	WARB-05	18-10-31
160	QC21-SA	6 Ea		10/1/18	0.00	0.00	QC21	WARB-05	

Part Op 120 - 1-Machine as per DWG. (Face) 2-Deburr
 Descriptions: 131 - 1-Machine as per DWG. 2-Deburr
 150 - Identify and Stock

DAS
21
9-69

NOV 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018TR2.125W.120	M1018TR2.125W.120 M1020	.7980 ft (.133 ea)	90-Start up Operation	S115490

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018TR2.125W.120	1	0	0

Part Specifications

Specifications could not be found.

Plex 9/6/18 11:26 AM dart.logan.david



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Container No: S122695



Part: RBE350A94-2720-00-13

Job No: 182921

Serial No/Batch: S122695

Revision: 2

Inspector:

Exp Date:

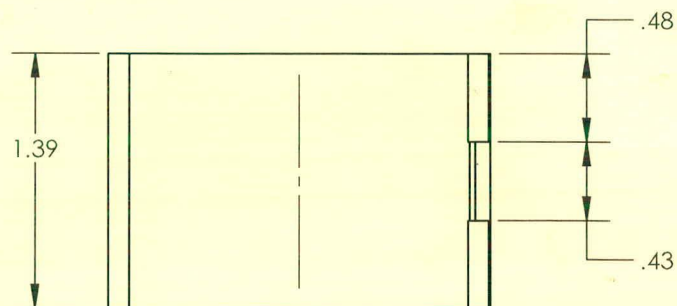
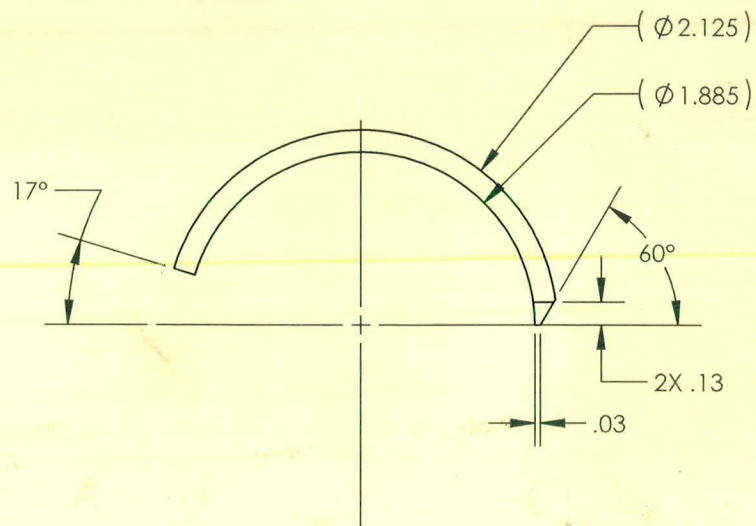
Instructions:

Date: 10/30/18

MCA 8 3 2018

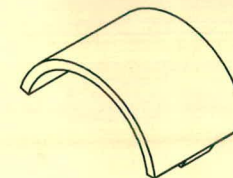
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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
2		-13 REDESIGNED.			3/16/2015	DPD JAG



(-13)

TOP TUBE HALF



DART AEROSPACE	
TITLE HANDLE, ROTARY ADJUSTMENT	
DWG NO. RBE350A94-2720-00-13	REV 2
MAT'L STEEL TUBE	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± .6°	TREAT
.X ± .1	FINISH SEE -11 WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AS350
SCALE 1:1	DATE 3/11/2015
	SHEET 8 OF 9

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	K.J	

